

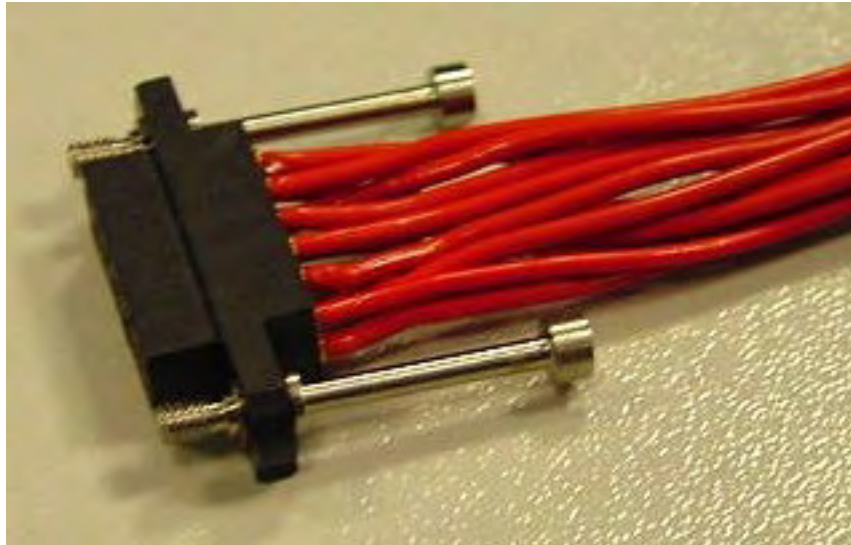
HARWIN

DATAMATE CABLE HOOD ASSEMBLY INSTRUCTIONS

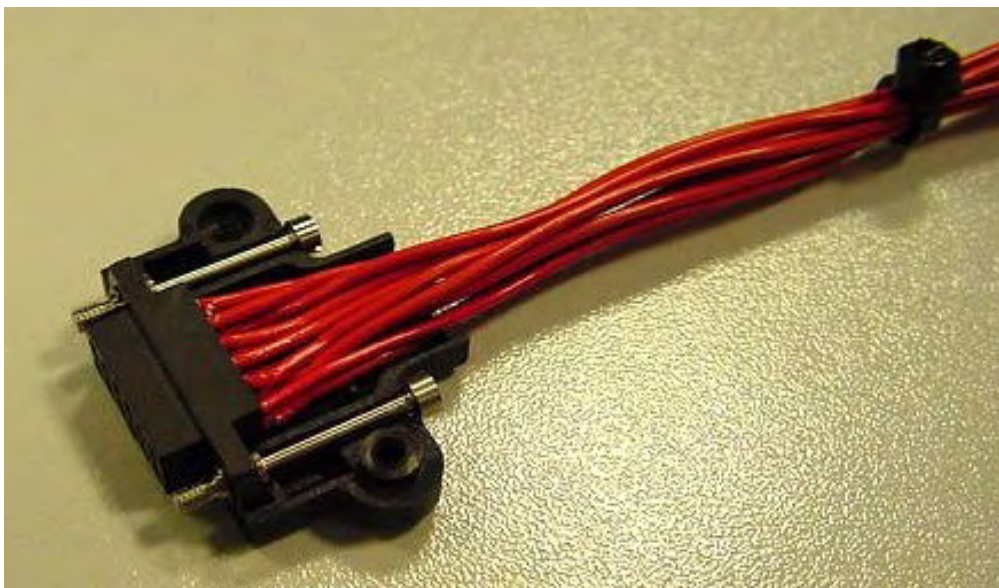
M80-940, M80-941, M80-942, M80-943 Series

ASSEMBLY INSTRUCTIONS

1. Crimp the contacts (see Instruction Sheet IS-01 for instructions on using Hand Crimp Tool M22520/2-01 and appropriate Positioner). Insert the contacts into the mould (see Instruction Sheet IS-25 for instructions on using Datamate Assembly Tool Z80-280). The completed assembly will resemble this:



2. Place the assembled connector into one half of the cable hood (both halves are identical), and make sure that all the wires lay within the rear channel of the hood:



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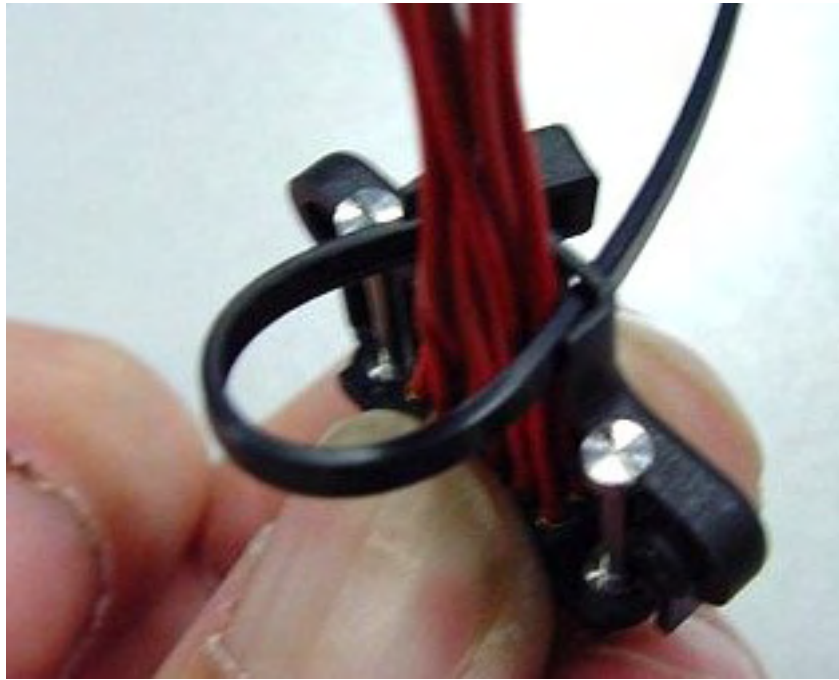
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3. If added strain relief is required, fit a cable tie around the wires and through the cable tie slots in the rear channel of the hood moulding:



4. Pull the cable tie tight, and then cut off any excess with suitable cutters:



5. Fit the second Cable Hood moulding. Use a No.1 Pozidriv screwdriver to assemble the two retaining screws (one in each side of the hood). Tighten the retaining screws to a torque of 18Ncm – **DO NOT OVER-TIGHTEN:**



6. Finished Datamate Cable Hood assembly:

