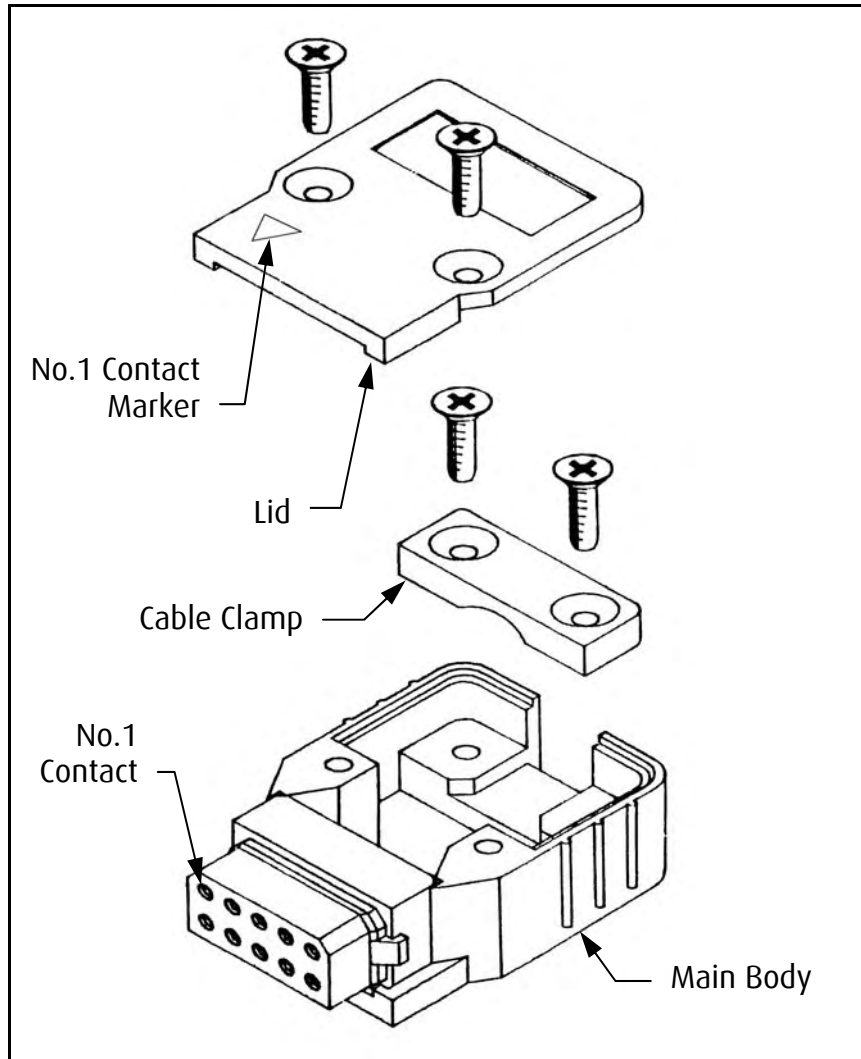


HARWIN

DATAMATE CABLE HOOD M80-880XX98



ASSEMBLY INSTRUCTIONS

1. Position connector into nest of main body. Ensure No.1 contact is orientated as shown so as to match No.1 contact marker on lid.
2. Trace wires of cable assembly through cable clamp channel.
3. Position cable clamp over wires and secure in position with 2-off self-tapping screws. **DO NOT OVER-TIGHTEN.**
4. Place lid over complete assembly and secure in place with 2-off self-tapping screws. **DO NOT OVER-TIGHTEN.**

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