

Customer Information Sheet

DRAWING No.: Z80-255, Z80-244, Z80-259 SHT 3

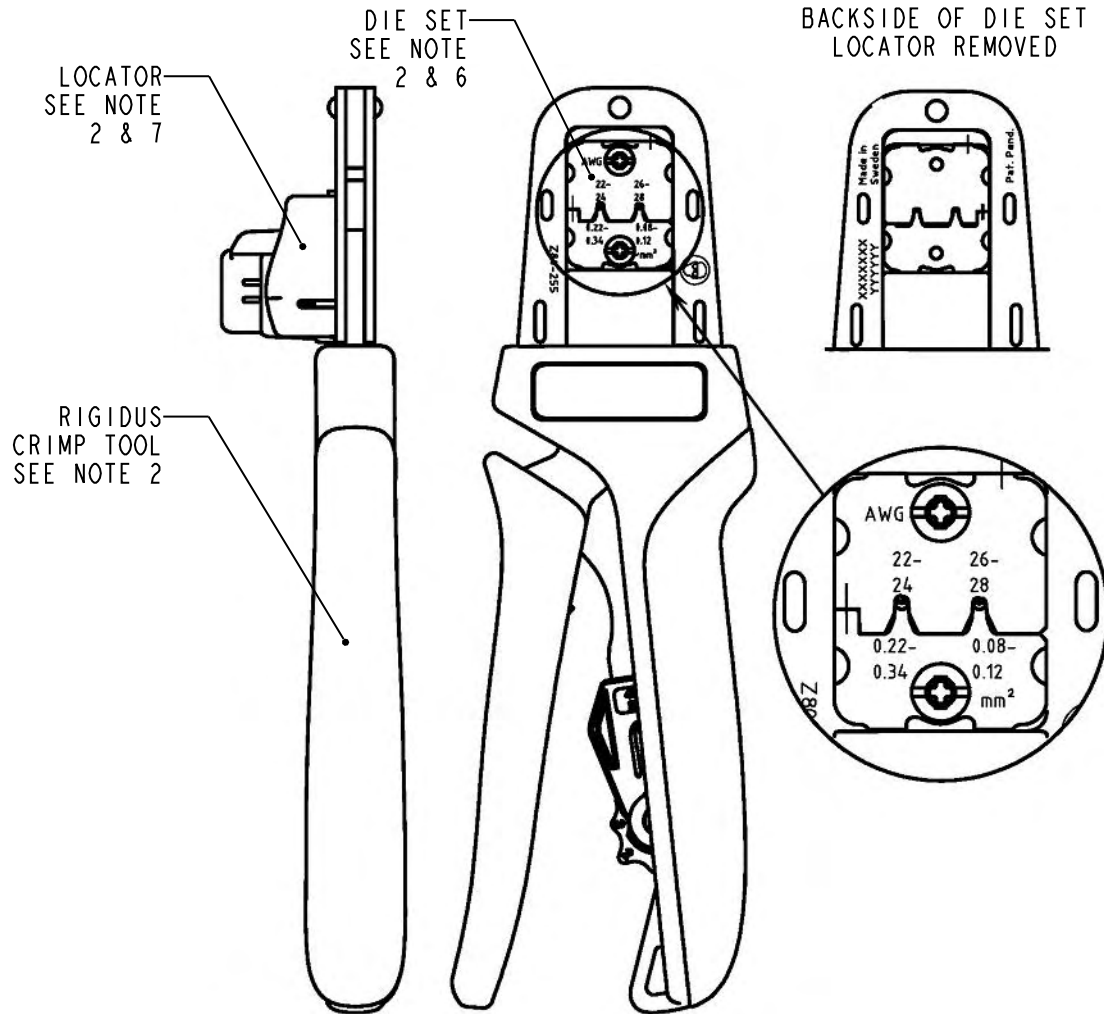
IF IN DOUBT - ASK



NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



NOTES:

1) THIS HAND CRIMP TOOL HAS BEEN DESIGNED FOR USE WITH THE FOLLOWING DATAMATE FEMALE TRIO-TEK CONTACTS:

- M80-28300XX = FOR 24-22 AWG WIRE, SUPPLIED LOOSE
- M80-28400XX = FOR 28-26 AWG WIRE, SUPPLIED LOOSE
- M80-25300XX = FOR 24-22 AWG WIRE, SUPPLIED REELED
- M80-25400XX = FOR 28-26 AWG WIRE, SUPPLIED REELED

HARWIN RECOMMEND THE USE OF BS 3G 210 TYPE A PTFE EQUIPMENT WIRE OR NEAR EQUIVALENT.

- 2) HAND CRIMP TOOL Z80-255 COMPRISES OF RIGIDUS CRIMP TOOL, LOCATOR Z80-259 AND DIE SET Z80-244.
- 3) RIGIDUS CRIMP TOOL, LOCATOR AND DIE SET SUPPLIED ASSEMBLED AND BOXED.
- 4) HAND CRIMP TOOL SUPPLIED WITH SHORT FORM OPERATING INSTRUCTIONS.
- 5) FOR DETAILED OPERATING INSTRUCTIONS, SEE INSTRUCTION SHEET IS-27, AVAILABLE AT: <http://www.harwin.com/downloads/instructions/>
- 6) FOR REPLACEMENT DIE SET, USE PART NUMBER Z80-244.
- 7) FOR REPLACEMENT LOCATOR, USE PART NUMBER Z80-259.

BMK	A	25.03.08	----
NAME	ISS.	DATE	C/NOTE
APPROVED:		BMK	
CHECKED:		MGP	
DRAWN:		B. M. KENT	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 FINISH:
 S/AREA: mm²

TITLE: DATAMATE TRIO-TEK FEMALE CONTACT HAND CRIMP TOOL AND SPARES

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DRAWING NUMBER: Z80-255,
 Z80-244 & Z80-259

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