

# Customer Information Sheet

DRAWING No.: M22-30400XX

SHEET 2 OF 2

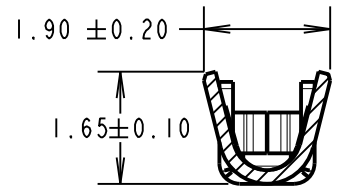
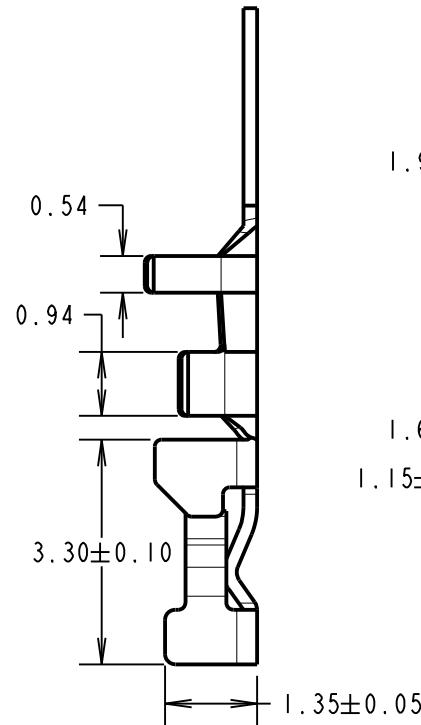
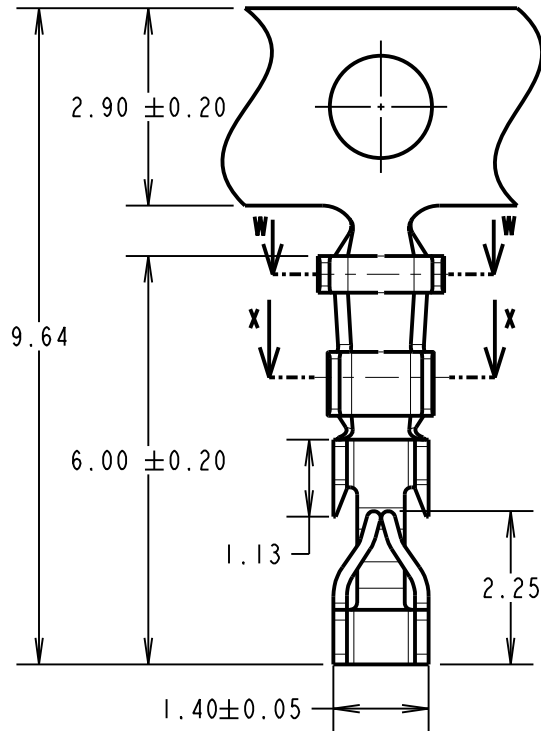
IF IN DOUBT - ASK

©

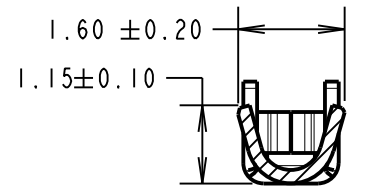
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

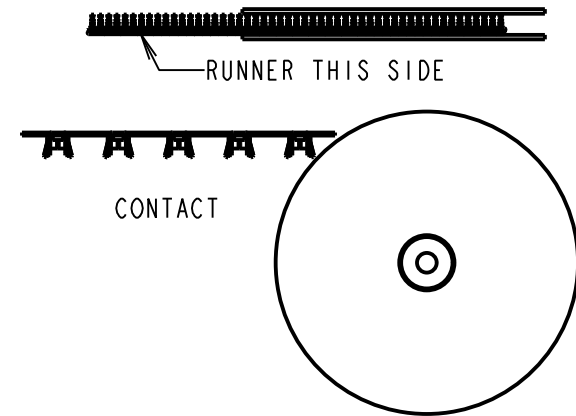


SECTION W-W



SECTION X-X

REELING DETAILS  
SEE NOTE 2



RUNNER THIS SIDE

CONTACT

**NOTES:**

1. TO BE USED WITH CRIMP MOULDINGS M22-301XX00 OR M22-302XX00.
2. REELED TO SUIT L.H. LOADING CRIMPING MACHINE, OPEN FORM OF CRIMP TO BE UNDERNEATH ON REEL.
3. FOR HAND CRIMPING ONTO WIRE, USE HAND TOOL Z22-020 (INSTRUCTION SHEET IS-05), STRIP WIRE BY 1.0 - 1.5mm BEFORE CRIMPING.
4. SUITABLE FOR WIRE GAUGES 24-30 AWG.
5. NUMBER OF CONTACTS PER REEL = 10K.

ORDER CODE:  
**M22-30400XX**

FINISH: \_\_\_\_\_  
42 = GOLD  
46 = 100% TIN

SB	10	01.07.11	11357
NAME	ISS.	DATE	C/NOTE
APPROVED:		S. BENNETT	
CHECKED:		S. FLOWER	
DRAWN:		W. J. BOURNE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

**HARWIN**

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TOLERANCES  
X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm  
ANGLES = ±5°  
UNLESS STATED

MATERIAL:  
PHOSPHOR BRONZE  
FINISH: SEE ORDER CODE  
S/AREA: mm<sup>2</sup>

TITLE:  
REELED CRIMP CONTACT  
DRAWING NUMBER:  
**M22-30400XX**

SHT  
2 OF 2