

Customer Information Sheet

DRAWING No.: 8S252#XXXX

SHEET 1 OF 2

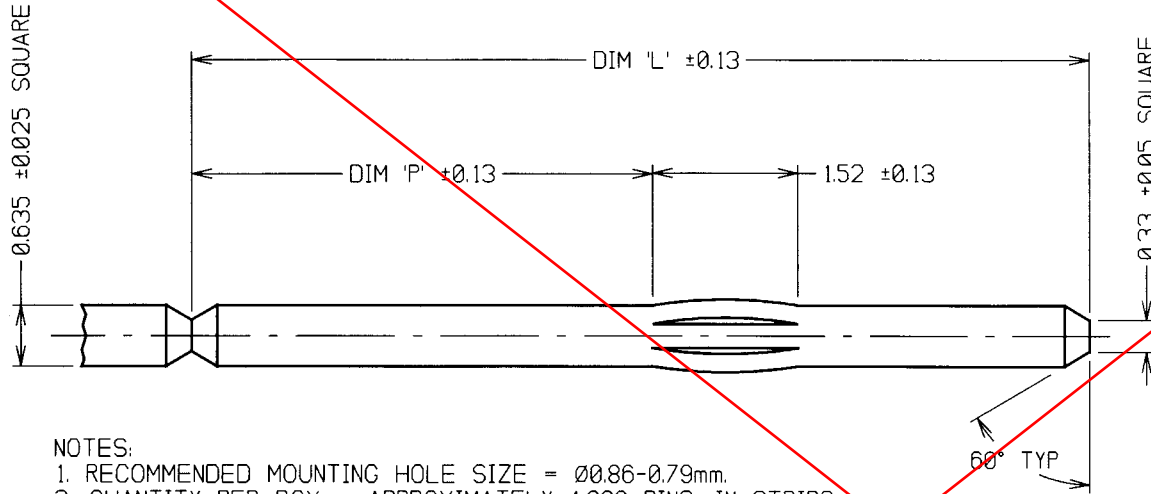
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

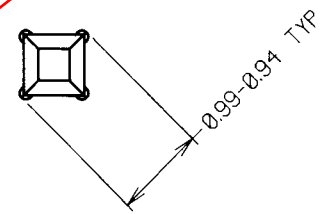
ALL DIMENSIONS IN mm (INCHES)



ORDER CODE:
8S252#XXXX

FINISH:
 G = GOLD
 F = 90/10 TIN/LEAD

DIM 'L' IN INCHES _____
 DIM 'P' IN INCHES _____



NOTES:

1. RECOMMENDED MOUNTING HOLE SIZE = $\varnothing 0.86-0.79\text{mm}$.
2. QUANTITY PER BOX = APPROXIMATELY 1,000 PINS, IN STRIPS.
3. FOR TOOLING INSTRUCTIONS ON PIN INSERTION PUNCH Z1016-XX, SEE INSTRUCTION SHEET IS-23.

OBSOLETE

PART No.	FINISH
8S252FXXXX	3 μ MIN 90/10 TIN/LEAD OVER 1.3 μ NICKEL
8S252GXXXX	0.13 μ GOLD OVER 1.3 μ NICKEL

PART No.	DIM 'L'	DIM 'P'	TOOL No.
8S252#4130	10.41 (0.41")	7.62 (0.30")	Z1016-30
8S252#4938	12.45 (0.49")	9.65 (0.38")	Z1016-38
8S252#6438	16.26 (0.64")	9.65 (0.38")	Z1016-52
8S252#6452	16.26 (0.64")	13.21 (0.52")	
8S252#7752	19.56 (0.77")	13.21 (0.52")	
8S252#9652	24.38 (0.96")	13.21 (0.52")	

JAE	1	23.07.03	----
NAME	ISS.	DATE	REV./NOTE
APPROVED: <i>[Signature]</i>			
CHECKED: <i>[Signature]</i>			
DRAWN:		J. EVANS	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN INC U.S.A. TEL: (812) 285 0055 FAX: (812) 285 0056	HARWIN PLC U.K. TEL: 023 9237 0451 FAX: 023 9231 4590	HARWIN PTE SINGAPORE TEL: 65 7794909 FAX: 65 7793868
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TOLERANCES
 X. - $\pm 1\text{mm}$
 X.X - $\pm 0.25\text{mm}$
 X.XX - $\pm 0.10\text{mm}$
 X.XXX - $\pm 0.01\text{mm}$
 ANGLES - $\pm 5^\circ$
 UNLESS STATED

MATERIAL:
 PHOSPHOR BRONZE CDA-510
 ALLOY GRADE A 3/4 HARD

FINISH: SEE TABLE

S/AREA: mm²

TITLE:
 END-TO-END PIN
 (STRIP PACKING)

DRAWING NUMBER:
8S252#XXXX