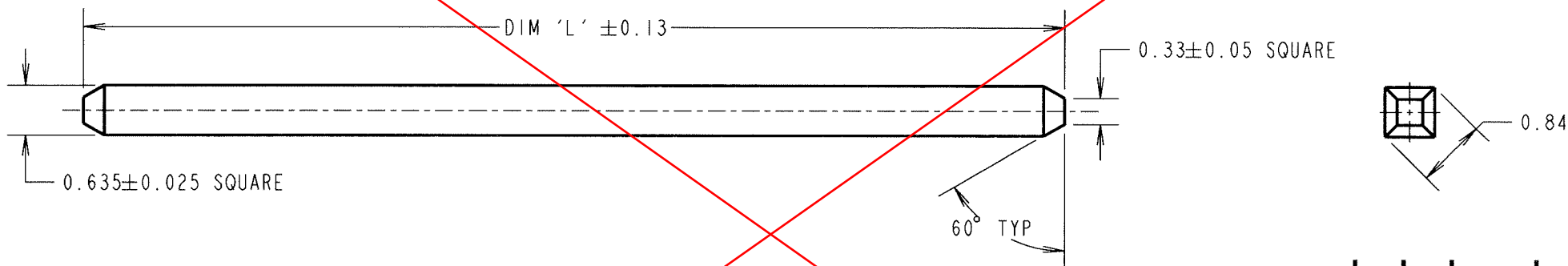


Customer Information Sheet

DRAWING No.: 8L251#XXXX SHEET 2 OF 2 IF IN DOUBT - ASK (C) NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm (INCHES)

OBSOLETE

ORDER CODE:
8L251#XXXX
 FINISH: _____
 G = GOLD
 F = 90/10 TIN/LEAD
 DIM 'L' IN INCHES _____



PART No.	FINISH
8L251FXXXX	3μ 90/10 TIN/LEAD OVER 1.3μ NICKEL
8L251GXXXX	0.13μ GOLD OVER 1.3μ NICKEL

PART No.	DIM 'L'	TOOL No.
8L251#4900	12.45 (0.49")	Z1016-38
8L251#6400	16.26 (0.64")	Z1016-52

JAE	1	08.02.05	----
NAME	ISS.	DATE	C/NOTE
APPROVED:	<i>[Signature]</i>		
CHECKED:	<i>[Signature]</i>		
DRAWN:	J. ENRIGHT		
CUSTOMER REF.:			
ASSEMBLY DRG:			

- NOTES:
 1. QUANTITY PER BAG = 1,000 COMPONENTS.
 2. RECOMMENDED MOUNTING HOLE SIZE = $\varnothing 0.76-0.69\text{mm}$ ($\varnothing 0.030-0.027"$)
 3. FOR TOOLING INSTRUCTIONS ON PIN INSERTION PUNCH Z1016-XX, SEE INSTRUCTION SHEET IS-23.

HARWIN

HARWIN INC U.S.A. TEL: (812) 542 2540 FAX: (812) 542 2541	HARWIN PLC U.K. TEL: 023 9231 4545 FAX: 023 9231 4590	HARWIN PTE SINGAPORE TEL: 65 6779 4909 FAX: 65 6779 3868
--	--	---

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 PHOSPHOR BRONZE CW451 R660
 TO BS EN 12166 (C51000 H03)
 FINISH: SEE TABLE
 S/AREA: mm²

TITLE:
 END-TO-END PIN
 (LOOSE PACKING)
 DRAWING NUMBER:
8L251#XXXX
 SHT 2 OF 2